TECHNICAL DATA ESERIES



ARNETT ENGINEERED SOLUTIONS

ARNETT ENGINEERED SOLUTIONS61 INNOVATION DRIVE, BAMBERG, SC 29003

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UNIDIRECTIONAL GATE VALVE - WAFER DESIGN

DESCRIPTION

- Unidirectional knife gate valve with wafer design.
 With round input and square output.
- Body made up of two screwed-down halves, with slides to provide smooth operation.
- Provides high flow rates with low pressure drop.
- · Various seal and packing materials available.
- Face-to-face distance in accordance with CMO Valves standard.

GENERAL APPLICATIONS

The knife gate valve is suitable for working in very dificult conditions with fluids that contain a large amount of solids.

It is very suitable for paper recycling pulp facilities and, in general, sites that work with hard particles such as metal pieces (staples, clips, etc) and stones.

It is best placed horizontally. The output (square) is larger than the input (round), thus avoiding the accumulation of solids in the valve and preventing any interference when shutting the gate.

SIZES

ND50 to ND1200

* Others ND on request.

WORKING PRESSURE (△P)

| ND50 - ND450 | 7 bar | |
|----------------|-------|--|
| ND500 - ND1200 | 4 bar | |

FLANGES

- ENI092 PN10.
- ASME B16.5 (clase 150).
- PN6.
- PN16.
- PN25.
- BS "D" and "E".
- JIS10K.



Fig. 1

APPLICATION OF EUROPEAN DIRECTIVES

See document of European Directives applicable to **CMO Valves.**

QUALITY DOSSIER

All valves are tested hydrostatically at **CMO Valves** and material and test certificates can be provided.

- Body test = working pressure x 1.5.
- Seat test = working pressure x 1.1.

E SERIES

As part of a process of on-going product and service development, **CMO Valves** reserves the right to amend and change the data and content of this document at its discretion at any time without notice. The publication of the latest revision renders all previous documents invalid.

Installation and Maintenance Manual available at www.cmovalves.com.



^{*} Others on request

^{*} For category and zone information, contact technical-commercial department at **CMO Valves.**



ADVANTAGES

The **E valve** body comprises two half-bodies; the inside of these two parts is machined and joined with screws to form a solid block. The gate slides smoothly thanks to the slides inserted inside both parts of the body; these guides can optionally be made of PTFE or bronze. Other manufacturers produce similar valves with interiors completely of PTFE, but this results in the metal pieces or other solids becoming attached to the PTFE and the gate ends up blocked.

The stem protection hood is independent from the handwheel securing nut, this means the hood can be disassembled without the need to release the handwheel. This advantage allows regular maintenance operations to be performed, such as lubricating the stem, etc. The **CMO Valves** valve spindle is made in CARBON STEEL. This is another added advantage, as some manufacturers supply it with 13% chromium, resulting in quick oxidisation.

The operating wheel is manufactured made in carbon steel. Some manufacturers supply it in common cast-iron, which can lead to breakage in the event of very high operation torque or a bang.

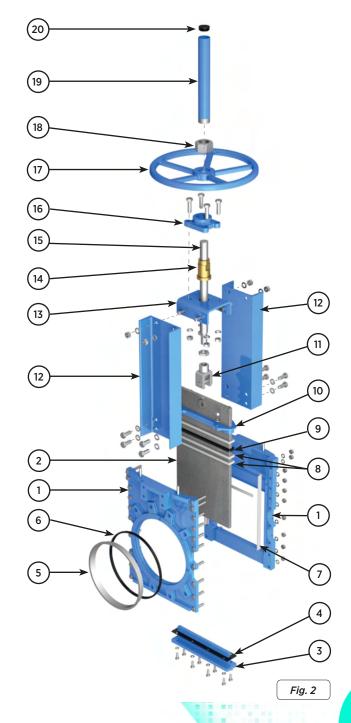
The yoke has a compact design with the bronze actuator nut protected in a sealed and lubricated box. This makes it possible to move the valve with a key, even without the handwheel (in other manufacturers' products this is not possible).

The upper and lower pneumatic actuator covers are manufactured in aluminium, and nodular cast iron for Øcylinder > 250 mm, meaning shock resistance is high. This characteristic is essential in pneumatic actuators.

The pneumatic cylinder's seals are commercial products and can be purchased worldwide. This means it is not necessary to contact **CMO Valves** every time a seal is required.

STANDARD COMPONENTS LIST

| CO | MPONENT | NODULAR IRON ST.STEE | | | | | |
|----|----------------|----------------------|---------|--|--|--|--|
| 1 | BODY | GJS500-7 | CF8M | | | | |
| 2 | GATE | AISI304 | AISI316 | | | | |
| 3 | BOTTOM COVER | S275JR | AISI316 | | | | |
| 4 | BOTTOM SEAL | EPDN | 1 | | | | |
| 5 | RING | AISI31 | 6 | | | | |
| 6 | SEAL | EPDN | 1 | | | | |
| 7 | RUNNER | BRONZ | ZE | | | | |
| 8 | PACKING | SINT+P | ΓFE | | | | |
| 9 | SEAL (PACKING) | EPDM | | | | | |
| 10 | PACKING GLAND | GJS500-7 | CF8M | | | | |
| 11 | FORK | STEE | L | | | | |
| 12 | SUPPORT PLATES | S275J | R | | | | |
| 13 | YOKE | GJS500 |)-7 | | | | |
| 14 | STEM NUT | BRONZ | ZE | | | | |
| 15 | STEM | AISI 30 |)4 | | | | |
| 16 | YOKE | GJS500 |)-7 | | | | |
| 17 | HANDWHEEL | STEE | L | | | | |
| 18 | HOOD NUT | STEE | L | | | | |
| 19 | HOOD | STEE | L | | | | |
| 20 | PROTECTION CAP | PLAST | IC | | | | |

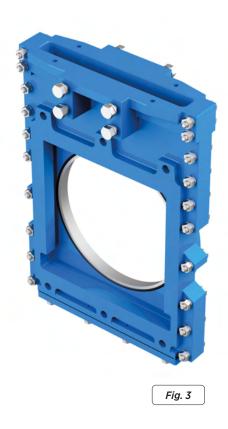


DESIGN CHARACTERISTICS

1. BODY

The **E** valve body consists of two cast half-bodies with reinforcements. The interior of these two parts is machined and joined by screws with a paper seal in between, creating a solid block. The square part of the body (output) is larger than the round input, ensuring solids do not become accumulated on the seat, whilst its design guarantees high flow loads and minimum pressure drops. For larger diameters, the body is mechanically welded with the reinforcements necessary to withstand the maximum working pressure. The body has a cover on the lower section which can be opened for cleaning. Blowers can also be installed for minor cleaning tasks without having to dismount any parts. The steel and stainless steel bodies will be fitted with slides.

Standard manufacturing materials are GJS500-7 and CF8M stainless steel. Other materials such as GJS500-7, A216WCB carbon steel and stainless steel alloys (AISI316Ti, Duplex, 254SMO, Uranus B6, etc) are available on request. As standard, carbon steel or iron valves are painted with an anti-corrosive protection of 80 microns of EPOXY (colour RAL 5015). Other types of anti-corrosive protections are available to order. The inside of the body has a series of recesses to house the slides, thus making it easier for the gate to slide. Standard slides are RCH 1000, but they can also be made of PTFE or bronze.

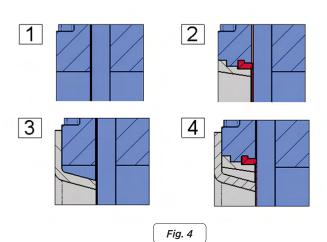


2. GATE

The standard manufacturing materials are AISI304 stainless steel in valves with iron body and AISI316 stainless steel in valves with CF8M body. Other materials or combinations can be supplied on request. The gate is polished on both sides to provide a smooth contact surface with the resilient seat. At the same time, the gate is rounded to prevent the seat from being cut. Different degrees of polishing, antiabrasion treatments and modifications are available to adapt the valves to the customer's requirements.

3. SEAT

Four types of seats are available according to the working application:



SEAT 1

Metal / metal seat.

This type of seat does not include any kind of resilient seal and the estimated leakage (considering water as the test fluid) is 1.5% of the pipe flow.

SEAT 2

Seat Metal / rubber seat with reinforced ring.

This type of seat includes a resilient seal which is fixed to the inside of the body by way of a reinforced ring with two functions (to protect the valve from abrasion and to clean the gate when working with solids that can stick to the gate).

SEAT 3 AND 4

As seats 1 and 2 but including a deflector.

The deflector is an O-ring located at the valve input with two functions: firstly to protect the valve from abrasion and secondly to guide the flow to the centre of the valve).

*Note: Three materials are available for the reinforced ring and the deflector: Steel CA-15, CF8M and Ni-hard.

RESILIENT SEAT MATERIALS

EPDM

This is the standard resilient seat fitted on **CMO valves**. It can be used in many applications, however, it is generally used for water and products diluted in water at temperatures no higher than 90°C*. It can also be used with abrasive products and it provides the valve with 100% watertight integrity.

NITRILE

It is used in fluids containing fats or oils at temperatures no higher than 90°C*. It provides the valve with 100% watertight integrity.

FKM

Suitable for corrosive applications and continuous high temperatures of up to 190°C and peaks of 210°C. It provides the valve with 100% watertight integrity.

SILICONE

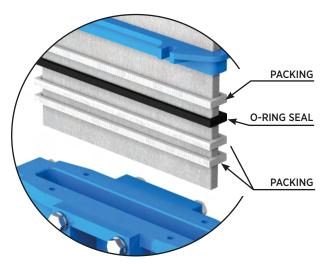
Mainly used in the food industry and for pharmaceutical products with temperatures no higher than 200°C. It provides the valve with 100% watertight integrity.

PTFE

Suitable for corrosive applications and pH between 2 and 12. Does not provide the valve with 100% watertight integrity. Estimated leakage: 0.5% of the tube flow.

4. PACKING

CMO Valves's standard packing is composed of three lines with a specially designed EPDM O-ring in the middle which provides watertight integrity between the body and the gate, preventing any type of leakage to the atmosphere. It is located in an easily accessible place and can be replaced without dismantling the valve from the pipeline. Below we indicate various types of packing available according to the application in which the valve is located:



1. GREASED COTTON (Recommended for hydraulic services)

This packing is composed of braided cotton fibres soaked in grease both inside and out. It is for general use in hydraulic applications in both pumps and valves.

2. DRY COTTON

This packing is composed of cotton fibres. It is for general use in hydraulic applications with solids.

3. COTTON + PTFE

This packing is composed of braided cotton fibres soaked in PTFE both inside and out. It is for general use in hydraulic applications in both pumps and valves.

4. SYNTHETIC + PTFE

This packing is composed of braided synthetic fibres soaked in PTFE both inside and out. It is for general use in hydraulic applications in both pumps and valves and in all types of fluids, especially corrosive ones, including concentrated and oxidising oils. It is also used in liquids with solid particles in suspension.

5. GRAPHITE

This packing is composed of high-purity graphite fibres. A diagonal braiding system is used and it is impregnated with graphite and lubricant which helps to reduce porosity and improve operation.

It has a wide range of applications as graphite is resistant to steam, water, oils, solvents, alkali and most acids.

6. CERAMIC FIBRE

This packing is composed of ceramic material fibres. Its main applications are with air or gas at high temperatures and low pressures.



| | SEATS | S / SEALS | PACKING | | | | | |
|----------------|-------------------|---------------------------------|---------------------------|------------------|------------------|---------|--|--|
| MATERIAL | Tª MÁX (ºC) | APLICATIONS | MATERIAL | P(Bar) | Tª. MÁX | рН | | |
| Steel/Steel | >250 | High temp./Low watertight integ | Greased cotton | 10 | 100 | 6-8 | | |
| EPDM (E) | 90* | Non-mineral acids and oils | Dry cotton | 0.5 | 100 | 6-8 | | |
| Nitrile (N) | 90* | Hydrocarbons, oils and greases | Cotton + PTFE | 30 | 120 | 6-8 | | |
| FKM (V) | 200 | Hydrocarbons and solvents | Synthetic + PTFE | 100 | -200+270 | 0-14 | | |
| Silicone (S) | 200 | Food Products | Graphite | 40 | 650 | 0-14 | | |
| PTFE (T) | 250 | Corrosion resistant | Ceramic Fibre | 0.3 | 1400 | 0-14 | | |
| Note: More det | ails and other ma | terials on request | * EPDM and Nitrile: it is | s nossible un ta | Tª Max: 120ºC or | request | | |

Table. 2

5. STEM

The stem on the **CMO Valves** is made of 18/8 stainless steel. This characteristic provides high resistance and excellent corrosion-resistant properties. The valve design can be rising stem or non-rising stem. When rising stem is required a stem hood is supplied to protect the stem from contact with dust and dirt, as well as keeping it lubricated.

6. PACKING GLAND

The packing gland allows uniform force and pressure to be applied to the packing to ensure watertight integrity. As standard, valves with cast iron body include GJS500-7 packing glands, whilst valves with stainless steel body have CF8M packing glands.

7. ACTUATORS

All types of actuators can be supplied, with the advantage that thanks to the **CMO Valves** design they are fully interchangeable. This design allows the customer to change the actuators themselves and no extra assembly accessories are required. A design characteristic of **CMO Valves** is that all actuators are interchangeable.

Automatic Drives

| Handwheel (*) | |
|----------------------|-------------|
| Chain handwheel (* | ·) |
| Lever | |
| Geared motor (*) | |
| Others (square sten | n) |
| Availability of | Accessories |
| Mechanical stopper | |
| Locking devices | |
| Emergency manual | drives |
| Electrovalves | |
| Positioners | |
| Limit switches | |
| Proximity detectors | |
| | (F: F) |
| Straight floor stand | (Fig. 5) |



Stem extensions have also been developed, allowing the drive to be located far away from the valve, to suit all needs. Please ask our engineers beforehand.

H/A = RISING STEM H/NA = NON-RISING STEM HANDWHEEL HANDWHEEL ELECTRIC-MOTOR I FVFR HANDWHEEL CHAIN HYDRALILIC PNFLIMATIC SINGLE-ACTING HANDWHEEL **GEAR-BOX ACTUATOR ACTUATOR PNEUMATIC** H/A NON-RISING RISING STEM **ACTUSTOR** H/A ACTUATOR STFM H/A H/A H/A H/A H/A H/NA H/NA H/NA H/NA H/A Fig. 7

ACCESSORIES AND OPTIONS

Different types of accessories are available to adapt the valve to specific working conditions such as:

MIRROR POLISHED GATE

The mirror polished gate is especially recommended in the food industry and, as standard, in applications in which solids can stick to the gate. It is an alternative to ensure the solids slide off and do not stick to the gate.

PTFE LINED GATE

As with the mirror polished gate, it improves the valve's resistance to products that can stick to the gate.

STELLITED GATE

Stellite is added to the gate's lower edge to protect it from abrasion.

SCRAPER IN THE PACKING

Its function is to clean the gate during the opening movement and prevent possible damage to the packing.

AIR INJECTION IN THE PACKING GLAND

By injecting air in the packing, an air chamber is created which improves the watertight integrity.

HEATING JACKET

Recommended in applications in which the fluid can harden and solidify inside the valve's body. An external jacket keeps the body temperature constant, preventing the fluid from solidifying.

DRIVE OR YOKE SUPPORT

Made of EPOXY-coated steel (or stainless steel to order), its robust design gives it great rigidity in order to withstand the most adverse operation conditions.

MECHANICAL LIMIT SWITCHES, INDUCTIVE SWITCHES AND POSITIONERS

Limit switches or inductive switches are installed to indicate precise valve position, as well as positioners to indicate continuous position.

SOLENOID VALVES

For air distribution to pneumatic actuators.

CONNECTION BOXES, WIRING AND PNEUMATIC PIPING

Fully assembled units can be supplied with all the necessary accessories.

MECHANICAL STROKE LIMITING STOP (MECHANICAL STOPPERS):

These allow the stroke to be mechanically adjusted, limiting the valve run.

MECHANICAL LOCKING DEVICE:

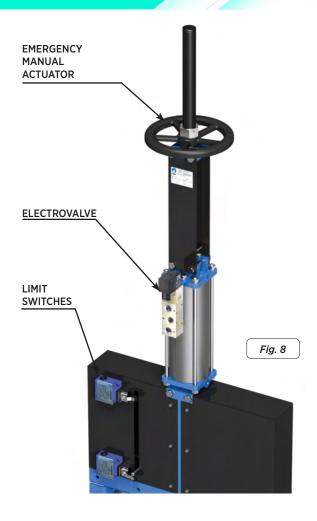
Allows the valve to be mechanically locked in a fixed position.

EMERGENCY MANUAL ACTUATOR (HAND WHEEL /GEAR BOX)

Allows manual operation of the valve in the event of power or air failure.

FLUSHING HOLES IN BODY

Several holes can be drilled in the body to flush air, steam or other fluids out in order to clean the valve seat before sealing.



TRIANGULAR (V-NOTCH) AND PENTAGONAL DIAPHRAGM WITH INDICATION RULE

Recommended for applications in which fl ow regulation is required. Allows fl ow control according to the valve's opening percentage.

INTERCHANGEABLE ACTUATORS

All actuators are easily interchangeable, except the lever.

RECUBRIMIENTO DE EPOXI

All cast iron and carbon steel bodies and components on **CMO Valves** are EPOXY coated, giving the valves great resistance to corrosion and an excellent finish.

CMO Valves's standard colour is blue, RAL-5015.

GATE SAFETY PROTECTION

In accordance with European Safety Standards ("EC" marking), **CMO Valves** automated valves are equipped with gate guards, to prevent any objects from being accidentally caught in the gate.

TRANSITION

Optionally, the valve can be supplied with a square to round transition piece, to connect the square output of the valve to a round pipe. The connection to the round pipe can use flanges or by directly welding to the pipe. Check with **CMO Valves** technical commercial department to define the dimensions of these transitions.



TRANSITION TO WELD

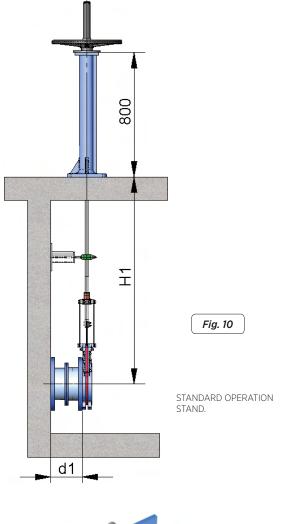


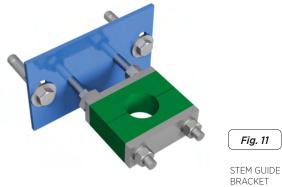
TRANSITION TO SCREW BY FLANGE

Fig. 9

TYPES OF EXTENSIONS

When the valve needs to be operated from a distance, the following different types of actuators can be fitted:





COMPONENT LIST

| COMPONENT | STANDARD VERSION |
|---------------|---------------------------------|
| Stem | AISI 304 |
| Rod | AISI 304 |
| Support-Guide | Carbon steel with EPOXY coating |
| Guide | PA6 |
| Stand | GJS500-7 with EPOXY coating |

Table. 3

1- FLOOR STAND

This extension is done by coupling a spindle to the stem. The desired extension is achieved by defining the length of the spindle. A floor stand is normally installed to support the drive.

The definition variables are as follows:

H1 = Distance from valve centre to base of the stand

d1 = Separation from the wall to the end of the connecting flange

CHARACTERISTICS:

- It can be coupled to any type of drive.
- We recommend a stem guide bracket every 1.5 m.
- The standard floor stand is 800 mm high.
- Option to use a position indicator to determine the valve's percentage of opening.
- Leaning stand available to order
- Other floor stand measurements available on request.



LEANING STAND.

Fig. 12



2.- PIPE

This consists of raising the drive. The pipe will rotate in the same direction as the wheel when the valve is operated. The valve always remains at the same height.

The definition variables are as follows:

H1 = Distance from valve centre to base of the stand

d1 = Separation from the wall to the end of the connecting flange

CHARACTERISTICS:

3.- ELONGATED SUPPORT PLATES

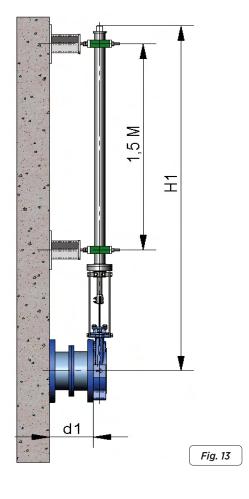
When a short extension is

required, it can be achieved by extending the support plates. An intermediate yoke can be fitted to reinforce the support plates structure.

Fig. 14

- Standard drives: handwheel and top square.
- A pipe guide bracket is recommended every 1.5 m.
- The standard materials are: EPOXY-coated carbon steel and stainless steel.





4.- UNIVERSAL CARDAN JOINT

Fig. 15

If the valve and the drive are not in correct alignment, the problem can be resolved by fitting a universal cardan joint. This option is only valid for non-rising stem drives.



HANDWHEEL WITH RISING STEM

The definition variables are as follows:

B = Max. width of the valve (without drive).

D = Max. height of the valve (without drive).

OPTIONS:

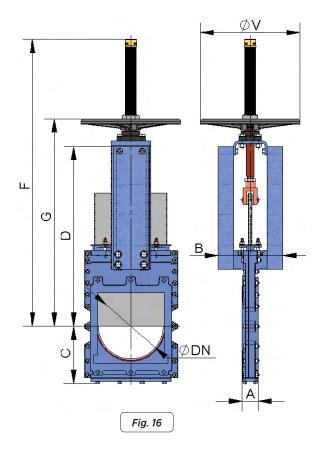
- Locking devices.
- Extensions: stand, pipe, plates...
- DN higher than those shown in the table

ACTUATOR:

- Handwheel
- Stem
- Nut
- Stem protection bonnet

AVALAIBLE:

DN50 to DN350



| DN | ΔP (bar) | Α | В | С | D | F | G | øV |
|-----|------------------|----|-----|-----|-----|------|-----|-----|
| 50 | 7 | 40 | 91 | 86 | 243 | 410 | 280 | 225 |
| 65 | 7 | 40 | 91 | 95 | 269 | 437 | 308 | 225 |
| 80 | 7 | 50 | 91 | 114 | 292 | 463 | 333 | 225 |
| 100 | 7 | 50 | 91 | 135 | 334 | 503 | 373 | 225 |
| 125 | 7 | 50 | 102 | 145 | 392 | 586 | 407 | 225 |
| 150 | 7 | 60 | 119 | 155 | 425 | 638 | 458 | 225 |
| 200 | 7 | 60 | 119 | 185 | 525 | 816 | 578 | 325 |
| 250 | 7 | 70 | 290 | 235 | 620 | 1007 | 669 | 325 |
| 300 | 7 | 70 | 290 | 265 | 715 | 1095 | 757 | 380 |
| 350 | 7 | 96 | 290 | 290 | 781 | 1307 | 876 | 450 |

^{*} Other ND on request.

HANDWHEEL WITH NON-RISING STEM

The definition variables are as follows:

B = Max. width of the valve (without drive).

D = Max. height of the valve (without drive).

OPTIONS:

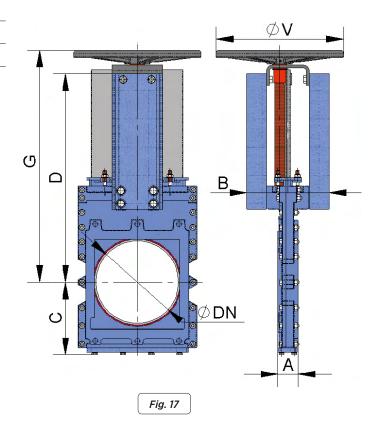
- · Locking devices.
- Extensions: stand, pipe, plates...
- DN higher than those shown in the table

ACTUATOR:

- Handwheel
- Stem
- Nut
- · Stem protection bonnet

AVALAIBLE:

DN50 to DN350



| DN | ΔP (bar) | Α | В | С | D | G | øV |
|-----|------------------|----|-----|-----|-----|-----|-----|
| 50 | 7 | 40 | 91 | 86 | 243 | 280 | 225 |
| 65 | 7 | 40 | 91 | 95 | 269 | 308 | 225 |
| 80 | 7 | 50 | 91 | 114 | 292 | 333 | 225 |
| 100 | 7 | 50 | 91 | 135 | 334 | 373 | 225 |
| 125 | 7 | 50 | 102 | 145 | 392 | 407 | 225 |
| 150 | 7 | 60 | 119 | 155 | 425 | 458 | 225 |
| 200 | 7 | 60 | 119 | 185 | 525 | 578 | 325 |
| 250 | 7 | 70 | 290 | 235 | 620 | 679 | 325 |
| 300 | 7 | 70 | 290 | 265 | 715 | 779 | 380 |
| 350 | 7 | 96 | 290 | 290 | 781 | 906 | 450 |

^{*} Other ND on request.

CHAINWHEEL

Widely used in raised installations with di cult access, the handwheel is fi tted in vertical position.

The definition variables are as follows:

B = Max. width of the valve (without actuator)

D = Max. height of the valve (without actuator)

OPTIONS:

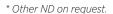
- · Locking devices.
- Extensions: stand, pipe, plates...
- · Non-rising stem.
- DN higher than those shown in the table

ACTUATOR:

- Handwheel
- Stem
- Nut
- Hood
- Chain

AVALAIBLE:

- DN50 to DN1200
- From DN350 the actuator is with geared motor.



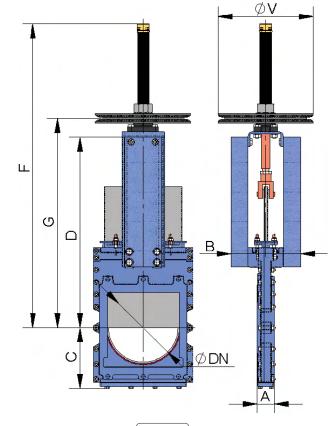


Fig. 18

| DN | Δ P (bar) | Α | В | С | D | F | G | øV |
|------|------------------|-----|-----|-----|------|------|------|------|
| 50 | 7 | 40 | 91 | 86 | 243 | 410 | 280 | 225 |
| 65 | 7 | 40 | 91 | 95 | 269 | 437 | 308 | 225 |
| 80 | 7 | 50 | 91 | 114 | 292 | 463 | 333 | 225 |
| 100 | 7 | 50 | 91 | 135 | 334 | 503 | 373 | 225 |
| 125 | 7 | 50 | 102 | 145 | 392 | 586 | 407 | 225 |
| 150 | 7 | 60 | 119 | 155 | 425 | 638 | 458 | 225 |
| 200 | 7 | 60 | 119 | 185 | 525 | 816 | 578 | 300 |
| 250 | 7 | 70 | 290 | 235 | 620 | 1007 | 669 | 300 |
| 300 | 7 | 70 | 290 | 265 | 715 | 1095 | 757 | 300 |
| 350 | 7 | 96 | 290 | 290 | 781 | 1307 | 876 | 402 |
| 400 | 7 | 100 | 290 | 325 | 861 | 1441 | 997 | 402* |
| 450 | 7 | 106 | 290 | 350 | 985 | 1677 | 1083 | 402* |
| 500 | 4 | 110 | 320 | 380 | 1064 | 1789 | 1195 | 402* |
| 600 | 4 | 110 | 320 | 470 | 1224 | 2108 | 1420 | 402* |
| 700 | 4 | 110 | 350 | 525 | 1425 | 2406 | 1658 | 402* |
| 800 | 4 | 110 | 350 | 575 | 1615 | 2790 | 1905 | 402* |
| 900 | 4 | 110 | 350 | 650 | 1823 | 3130 | 2115 | 402* |
| 1000 | 4 | 110 | 400 | 725 | 1992 | 3440 | 2310 | 402* |
| 1100 | 4 | 150 | 400 | 800 | 2234 | 3765 | 2565 | 402* |
| 1200 | 4 | 150 | 400 | 870 | 2351 | 4050 | 2815 | 402* |



GEAR BOX

The definition variables are as follows:

B = Max. width of the valve (without actuator)

D = Max. height of the valve (without actuator)

OPTIONS:

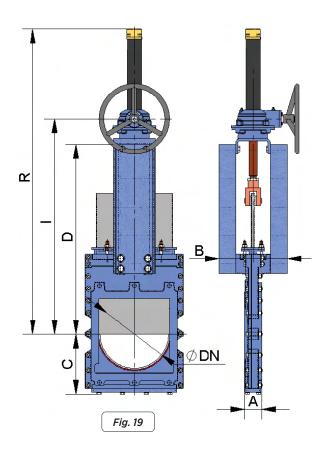
- Chain handwheel.
- Locking devices.
- Extensions: stand, pipe, plates, etc.
- Non-rising stem.

ACTUATOR:

- Stem
- Yoke
- Cone-shaped gear box
- Handwheel
- Standard ratio = 4 to 1.

AVALAIBLE:

DN50 to DN1200.



| DN | ΔP (bar) | Α | В | С | D | I | R |
|------|------------------|-----|-----|-----|------|------|------|
| 50 | 7 | 40 | 91 | 86 | 243 | 366 | 540 |
| 65 | 7 | 40 | 91 | 95 | 269 | 392 | 566 |
| 80 | 7 | 50 | 91 | 114 | 292 | 418 | 592 |
| 100 | 7 | 50 | 91 | 135 | 334 | 458 | 632 |
| 125 | 7 | 50 | 102 | 145 | 392 | 491 | 665 |
| 150 | 7 | 60 | 119 | 155 | 425 | 543 | 717 |
| 200 | 7 | 60 | 119 | 185 | 525 | 648 | 942 |
| 250 | 7 | 70 | 290 | 235 | 620 | 749 | 1043 |
| 300 | 7 | 70 | 290 | 265 | 715 | 849 | 1193 |
| 350 | 7 | 96 | 290 | 290 | 781 | 891 | 1335 |
| 400 | 7 | 100 | 290 | 325 | 861 | 997 | 1441 |
| 450 | 7 | 106 | 290 | 350 | 985 | 1083 | 1677 |
| 500 | 4 | 110 | 320 | 380 | 1064 | 1195 | 1789 |
| 600 | 4 | 110 | 320 | 470 | 1224 | 1420 | 2108 |
| 700 | 4 | 110 | 350 | 525 | 1425 | 1658 | 2406 |
| 800 | 4 | 110 | 350 | 575 | 1615 | 1905 | 2790 |
| 900 | 4 | 110 | 350 | 650 | 1823 | 2115 | 3130 |
| 1000 | 4 | 110 | 400 | 725 | 1992 | 2310 | 3440 |
| 1100 | 4 | 150 | 400 | 800 | 2234 | 2565 | 3765 |
| 1200 | 4 | 150 | 400 | 870 | 2351 | 2815 | 4050 |



^{*} Other ND on request.

PNEUMATIC CYLINDER, DOUBLE ACTING

The defi nition variables are as follows:

B = Max. width of the valve (without drive).

D = Max. height of the valve (without drive).

The air supply pressure to the pneumatic cylinder is a minimum of 6 bar and a maximum of 10 bar, the air must be dry and lubricated.

10 bar is the maximum admissible air pressure. For air pressures below 6 bar please consult to **CMO Valves.**

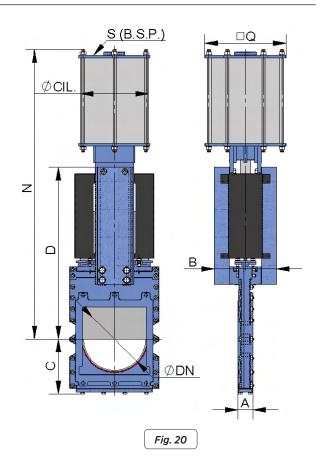
For DN50 to DN200 valves, the cylinder's jacket and covers are made of aluminium, the spindle of AlSI304, the piston of rubber-coated steel and the O-ring seals are made of nitrile.

For valves larger than DN200 the covers are made of nodular cast iron or carbon steel.

To order, we can also supply the actuator made entirely of stainlesssteel, especially for installation in corrosive atmospheres.

AVAILABLE:

DN50 to DN1200.



| DN | ΔP (bar) | Α | В | С | D | N | Q | ø CIL | Ø VAST. | S (B.S.P.) |
|------|------------------|-----|-----|-----|------|------|-----|-------|---------|------------|
| 50 | 7 | 40 | 91 | 86 | 243 | 425 | 96 | 80 | 20 | 1/4" |
| 65 | 7 | 40 | 91 | 95 | 269 | 470 | 96 | 80 | 20 | 1/4" |
| 80 | 7 | 50 | 91 | 114 | 292 | 510 | 115 | 100 | 20 | 1/4" |
| 100 | 7 | 50 | 91 | 135 | 334 | 557 | 115 | 100 | 20 | 1/4" |
| 125 | 7 | 50 | 102 | 145 | 392 | 665 | 138 | 125 | 25 | 1/4" |
| 150 | 7 | 60 | 119 | 155 | 425 | 814 | 175 | 160 | 30 | 1/4" |
| 200 | 7 | 60 | 119 | 185 | 525 | 940 | 218 | 200 | 30 | 3/8" |
| 250 | 7 | 70 | 290 | 235 | 620 | 1070 | 270 | 250 | 40 | 3/8" |
| 300 | 7 | 70 | 290 | 265 | 715 | 1220 | 270 | 250 | 40 | 3/8" |
| 350 | 7 | 96 | 290 | 290 | 781 | 1440 | 382 | 300 | 45 | 1/2" |
| 400 | 7 | 100 | 290 | 325 | 861 | 1480 | 382 | 300 | 45 | 1/2" |
| 450 | 7 | 106 | 290 | 350 | 985 | 1780 | 426 | 350 | 45 | 1/2" |
| 500 | 4 | 110 | 320 | 380 | 1064 | 1875 | 426 | 350 | 45 | 1/2" |
| 600 | 4 | 110 | 320 | 470 | 1224 | 2095 | 426 | 350 | 45 | 1/2" |
| 700 | 4 | 110 | 350 | 525 | 1425 | 2540 | 508 | 400 | 50 | 1/2" |
| 800 | 4 | 110 | 350 | 575 | 1615 | 2720 | 508 | 400 | 50 | 1/2" |
| 900 | 4 | 110 | 350 | 650 | 1823 | 3060 | 508 | 400 | 50 | 1/2" |
| 1000 | 4 | 110 | 400 | 725 | 1992 | 3470 | 508 | 400 | 50 | 1/2" |
| 1100 | 4 | 150 | 400 | 800 | 2234 | 3820 | 508 | 400 | 50 | 1/2" |
| 1200 | 4 | 150 | 400 | 870 | 2351 | 4220 | 508 | 400 | 50 | 1/2" |

^{*} Other ND on request..



HYDRAULIC ACTUATOR

The definition variables are as follows:

B = Max. width of the valve (without drive).

D = Max. height of the valve (without drive).

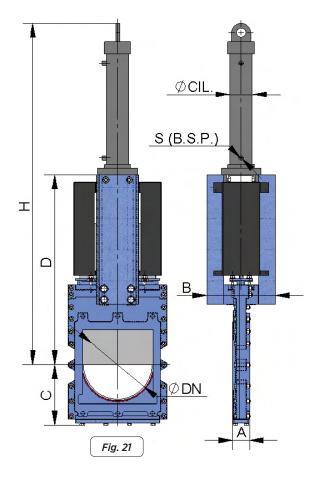
THE HYDRAULIC ACTUATOR INCLUDES:

- Hydraulic cylinder
- Yoke

Different types and brands available according to customer's requirements.

AVALAIBLE:

DN50 to DN1200.



| DN | Δ P (bar) | Α | В | С | D | Н | ø CIL | Ø VAST. | S (B.S.P.) | OIL CAP. (dm³) |
|------|------------------|-----|-----|-----|------|------|-------|---------|------------|----------------|
| 50 | 7 | 40 | 91 | 86 | 243 | 457 | 25 | 18 | 3/8" | 0,03 |
| 65 | 7 | 40 | 91 | 95 | 269 | 500 | 25 | 18 | 3/8" | 0,04 |
| 80 | 7 | 50 | 91 | 114 | 292 | 560 | 25 | 18 | 3/8" | 0,04 |
| 100 | 7 | 50 | 91 | 135 | 334 | 620 | 32 | 22 | 3/8" | 0,09 |
| 125 | 7 | 50 | 102 | 145 | 392 | 683 | 32 | 22 | 3/8" | 0,11 |
| 150 | 7 | 60 | 119 | 155 | 425 | 683 | 40 | 28 | 3/8" | 0,2 |
| 200 | 7 | 60 | 119 | 185 | 525 | 755 | 50 | 28 | 3/8" | 0,42 |
| 250 | 7 | 70 | 290 | 235 | 620 | 926 | 50 | 28 | 3/8" | 0,52 |
| 300 | 7 | 70 | 290 | 265 | 715 | 1077 | 63 | 36 | 3/8" | 0,98 |
| 350 | 7 | 96 | 290 | 290 | 781 | 1246 | 80 | 45 | 3/8" | 1,88 |
| 400 | 7 | 100 | 290 | 325 | 861 | 1376 | 80 | 45 | 3/8" | 2,14 |
| 450 | 7 | 106 | 290 | 350 | 985 | 1532 | 100 | 56 | 1/2" | 3,73 |
| 500 | 4 | 110 | 320 | 380 | 1064 | 1707 | 80 | 45 | 3/8" | 2,64 |
| 600 | 4 | 110 | 320 | 470 | 1224 | 1869 | 100 | 56 | 1/2" | 4,91 |
| 700 | 4 | 110 | 350 | 525 | 1425 | 2202 | 125 | 56 | 1/2" | 8,9 |
| 800 | 4 | 110 | 350 | 575 | 1615 | 2839 | 125 | 56 | 1/2" | 10,12 |
| 900 | 4 | 110 | 350 | 650 | 1823 | 3193 | 160 | 70 | 1/2" | 18,6 |
| 1000 | 4 | 110 | 400 | 725 | 1992 | 3437 | 160 | 70 | 1/2" | 20,7 |
| 1100 | 4 | 150 | 400 | 800 | 2234 | 3775 | 160 | 70 | 1/2" | 22,8 |
| 1200 | 4 | 150 | 400 | 870 | 2351 | 4161 | 200 | 90 | 1/2" | 38,6 |



^{*} Other ND on request..



OTHER POSSIBLE ACTUATORS

The most common actuators are detailed in the tables in the pages above, with their respective dimensions, although there is also the possibility of supplying them with other actuators, for example those indicated below. If the valve is to be used with any of these actuators, ask **CMO Valves** technical commercial department for information on sizes and characteristics.

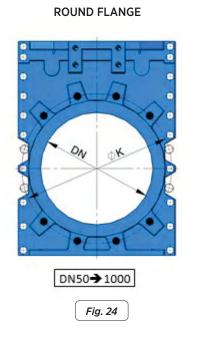


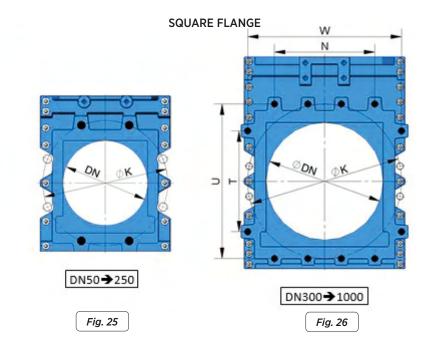


FLANGE DIMENSIONS

EN 1092-2 PN10

| DN | ΔP (bar) | ROUND FLANGE | | | SQUARE FLANGE | | | | | | | M | P |
|------|-------------|-----------------|---|------|-----------------|---------------------|------|------|----|---|------|----------|----|
| | | • | 0 | øĸ | N | Т | U | W | • | 0 | øĸ | (Metric) | |
| 50 | 7 | 4 | - | 125 | | = ROUND FLANGE | | | 4 | - | 125 | M 16 | 8 |
| 65 | 7 | 4 | - | 145 | | = ROUND FLANGE | | | 4 | - | 145 | M 16 | 8 |
| 80 | 7 | 4 | 4 | 160 | | = ROUND FLANGE | | | 4 | 4 | 160 | M 16 | 9 |
| 100 | 7 | 4 | 4 | 180 | = ROUND FLANGE | | | | 4 | 4 | 180 | M 16 | 9 |
| 125 | 7 | 4 | 4 | 210 | = ROUND FLANGE | | | | 4 | 4 | 210 | M 16 | 9 |
| 150 | 7 | 4 | 4 | 240 | = ROUND FLANGE | | | | 4 | 4 | 240 | M 20 | 10 |
| 200 | 7 | 4 | 4 | 295 | = ROUND FLANGE | | | | 4 | 4 | 295 | M 20 | 10 |
| 250 | 7 | 8 | 4 | 350 | = ROUND FLANGE | | | | 4 | 4 | 350 | M 20 | 12 |
| 300 | 7 | 8 | 4 | 400 | 2x148 | | 400 | | 6 | 4 | 400 | M 20 | 12 |
| 350 | 7 | 12 | 4 | 460 | 3x100 | 300 | 460 | 460 | 12 | 4 | 460 | M 20 | 21 |
| 400 | 7 | 12 | 4 | 515 | 3x110 | 330 | 515 | 515 | 12 | 4 | 515 | M 24 | 21 |
| 450 | 7 | 16 | 4 | 565 | 4x116 | 344 | 565 | 565 | 14 | 4 | 565 | M 24 | 22 |
| 500 | 4 | 16 | 4 | 620 | 4x130 | 360 | 620 | 620 | 14 | 4 | 620 | M 24 | 22 |
| 600 | 4 | 16 | 4 | 725 | 4x155 | 415 | 725 | 725 | 14 | 4 | 725 | M 27 | 22 |
| 700 | 4 | 20 | 4 | 840 | 6x120 | 115+305+115 | 832 | 832 | 22 | 4 | 840 | M 27 | 22 |
| 800 | 4 | 20 | 4 | 950 | 6x137 | 145+360+145 | 940 | 940 | 22 | 4 | 950 | M 30 | 22 |
| 900 | 4 | 24 | 4 | 1050 | 6x155 | 160+410+160 | 1042 | 1042 | 22 | 4 | 1050 | M 30 | 20 |
| 1000 | 4 | 24 | 4 | 1160 | 162+(5x164)+162 | (2x170)+465+(2x170) | 1144 | 1145 | 24 | 4 | 1160 | M 33 | 20 |





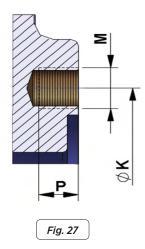
- BLIND TAPPED HOLES
- THROUGH HOLE



ANSI B16, class 150

| ND | ΔP (bar) | ROUND FLANGE | | | SQUARE FLANGE | | | | | | | | P |
|------|-------------|-----------------|---|--------|-----------------|---------------------|------|------|----|---|--------|--------|----|
| | | • | 0 | ØK | N | Т | U | W | • | 0 | ØK | (UNC) | |
| 2" | 7 | 4 | - | 120,6 | | = ROUND FLANGE | | | 4 | - | 120,6 | 5/8" | 8 |
| 2 ½" | 7 | 4 | - | 139,7 | = ROUND FLANGE | | | | | - | 139,7 | 5/8" | 8 |
| 3" | 7 | 4 | 4 | 152,4 | = ROUND FLANGE | | | | 4 | - | 152,4 | 5/8" | 9 |
| 4" | 7 | 4 | 4 | 190,5 | = ROUND FLANGE | | | | | 4 | 190,5 | 5/8" | 9 |
| 5" | 7 | 4 | 4 | 215,9 | = ROUND FLANGE | | | | | 4 | 215,9 | 3/4" | 9 |
| 6" | 7 | 4 | 4 | 241,3 | = ROUND FLANGE | | | | | 4 | 241,3 | 3/4" | 10 |
| 8" | 7 | 4 | 4 | 298,4 | = ROUND FLANGE | | | | | 4 | 298,4 | 3/4" | 10 |
| 10" | 7 | 8 | 4 | 361,9 | = ROUND FLANGE | | | | | 4 | 361,9 | 7/8" | 12 |
| 12" | 7 | 8 | 4 | 431,8 | 2x148 | | 400 | | 6 | 4 | 431,8 | 7/8" | 12 |
| 14" | 7 | 8 | 4 | 476,2 | 3x100 | 300 | 460 | 460 | 12 | 4 | 476,2 | 1" | 21 |
| 16" | 7 | 12 | 4 | 539,7 | 3x110 | 330 | 515 | 515 | 12 | 4 | 539,7 | 1" | 21 |
| 18" | 7 | 12 | 4 | 577,8 | 4x116 | 344 | 565 | 565 | 14 | 4 | 577,8 | 1 1/8" | 22 |
| 20" | 4 | 16 | 4 | 635 | 4x130 | 360 | 620 | 620 | 14 | 4 | 635 | 1 1/8" | 22 |
| 24" | 4 | 16 | 4 | 749,3 | 4x155 | 415 | 725 | 725 | 14 | 4 | 749,3 | 1 1/4" | 22 |
| 28" | 4 | 24 | 4 | 863,6 | 6x120 | 115+305+115 | 832 | 832 | 22 | 4 | 863,6 | 1 1/4" | 22 |
| 32" | 4 | 24 | 4 | 977,9 | 6x137 | 145+360+145 | 940 | 940 | 22 | 4 | 977,9 | 1 ½" | 22 |
| 36" | 4 | 28 | 4 | 1085,9 | 6x155 | 160+410+160 | 1042 | 1042 | 22 | 4 | 1085,9 | 1 ½" | 20 |
| 40" | 4 | 32 | 4 | 1200,2 | 162+(5x164)+162 | (2x170)+465+(2x170) | 1144 | 1145 | 24 | 4 | 1200,2 | 1 ½" | 20 |

Table. 11



As part of its ongoing product and service improvement process, **CMO Valves** reserves the right to alter the data and content of this document at its discretion at any time without notice. The publication of the latest revision renders all previous documents invalid.

Installation and Maintenance Manual available at www.cmovalves.com.





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